

(10) **Patent No.:** US 9,115,920 B2  
(45) **Date of Patent:** Aug. 25, 2015

(56) **References Cited**

U.S. PATENT DOCUMENTS

3,982,406 A	9/1976	Hanson et al.	
4,808,302 A	2/1989	Beall, Jr.	
5,135,645 A	8/1992	Sklenak et al.	
5,290,442 A *	3/1994	Clack .....	210/257.1
5,707,518 A *	1/1988	Coates et al. ....	210/232
6,182,453 B1 *	2/2001	Forsberg .....	62/125
6,532,758 B2	3/2003	DuHack	
6,574,984 B1	6/2003	McCrea et al.	
2006/0080991 A1	4/2006	An et al.	
2006/0081805 A1	4/2006	Olson et al.	
2006/0196212 A1	9/2006	Jenkins, Jr. et al.	
2008/0047889 A1	2/2008	Huda	
2008/0142431 A1 *	6/2008	Lim et al. ....	210/483
2008/0156015 A1 *	7/2008	Meyerholtz et al. ....	62/318
2010/0126210 A1 *	5/2010	Rotter et al. ....	62/441

FOREIGN PATENT DOCUMENTS

CN	2289787	9/1998
CN	1548889	11/2004
EP	1939560	7/2008

(Continued)

## OTHER PUBLICATIONS

US 2010/0170284 A1 Jul. 8, 2010

(30) **Foreign Application Priority Data**

Jan. 7, 2009 (KR) ..... 10-2009-1238  
Aug. 6, 2009 (KR) ..... 10-2009-72280

Extended European Search Report dated Nov. 18, 2013 from European Patent Application No. 10150070.0, 7 pages.

(Continued)

(51) **Int. Cl.**  
*F25D 23/12* (2006.01)  
*F25B 43/00* (2006.01)

Primary Examiner — Melvin Jones  
(74) Attorney, Agent, or Firm — Staas & Halsey LLP

(52) **U.S. Cl.**  
CPC ..... *F25B 43/003* (2013.01)

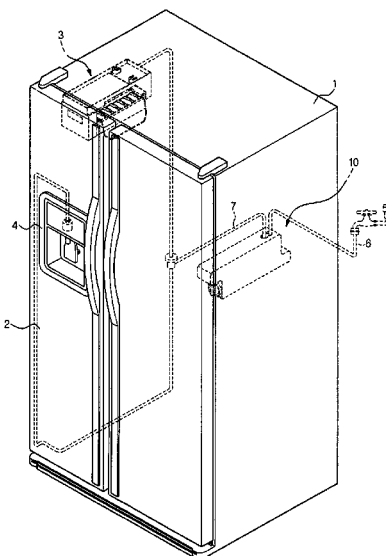
(57) **ABSTRACT**

(58) **Field of Classification Search**  
CPC ..... F25D 23/126; F25D 3/04; F25D 19/02;  
                        B01D 35/30; B01D 2201/0415  
USPC ..... 62/318, 347, 448, 339, 389, 340;  
                        220/146.2; 210/435

A water filter device including a filter unit to receive water from an external water supply source and to purify the received water, a storage tank unit to store the water purified through the filter unit, and a case to receive the filter unit and the storage tank unit.

See application file for complete search history.

**19 Claims, 11 Drawing Sheets**





(56)

**References Cited**

FOREIGN PATENT DOCUMENTS

JP	05-280855	10/1993
JP	2005-308323	11/2005

OTHER PUBLICATIONS

Office Action mailed Jun. 16, 2014 in co-pending U.S. Appl. No. 12/805,095 (4 pages).

U.S. Appl. No. 12/805,095, filed Jul. 12, 2010, Jae Koog An et al., Samsung Electronics Co., Ltd.

Chinese Office Action dated Apr. 19, 2013 from Chinese Patent Application No. 201010001514.0.

U.S. Notice of Allowance mailed on Jan. 5, 2015 in copending U.S. Appl. No. 12/805,095.

Chinese Decision on Grant issued Jun. 3, 2015 in corresponding Chinese Patent Application No. 201010001514.0.

\* cited by examiner



FIG. 1

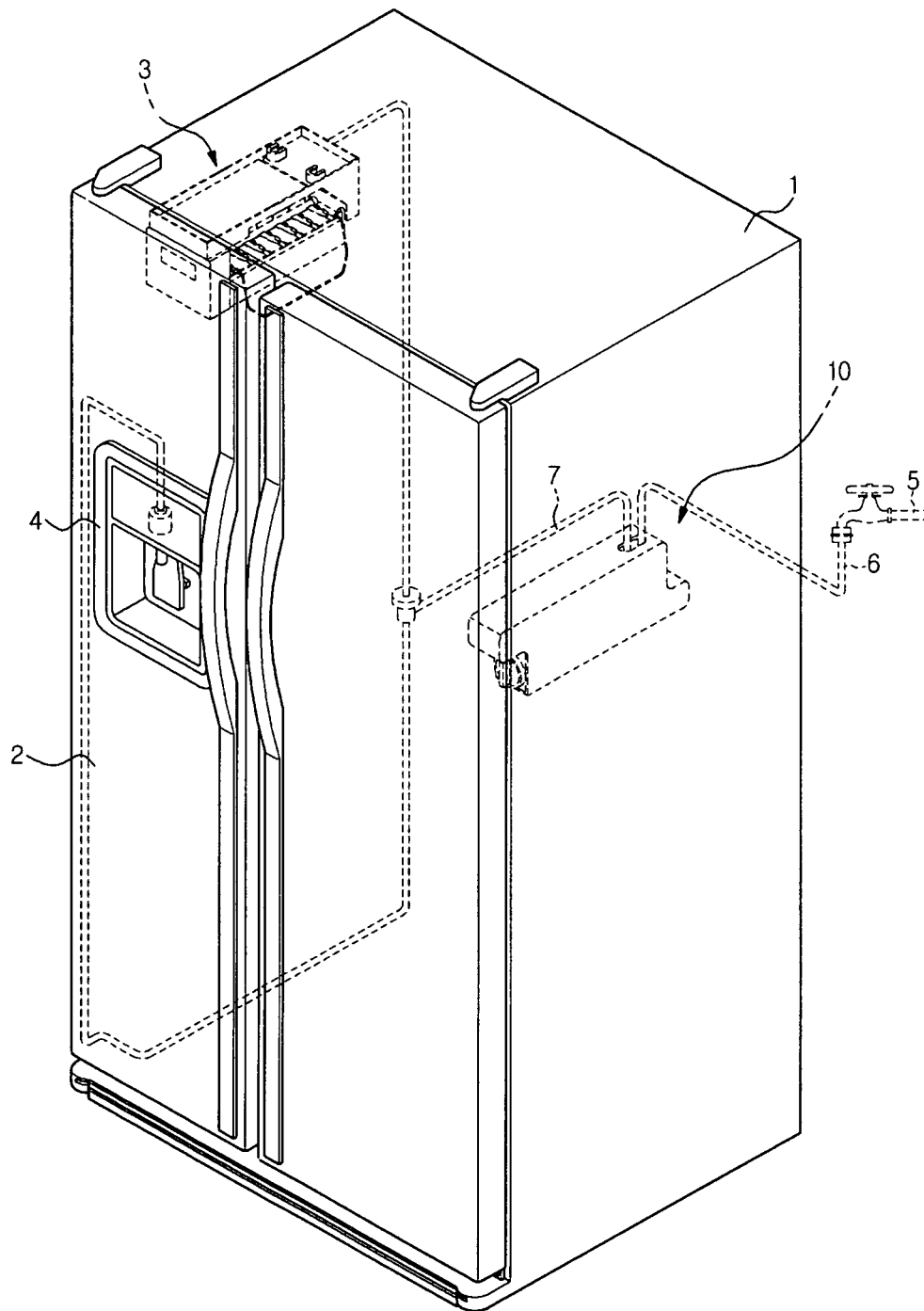




FIG. 2

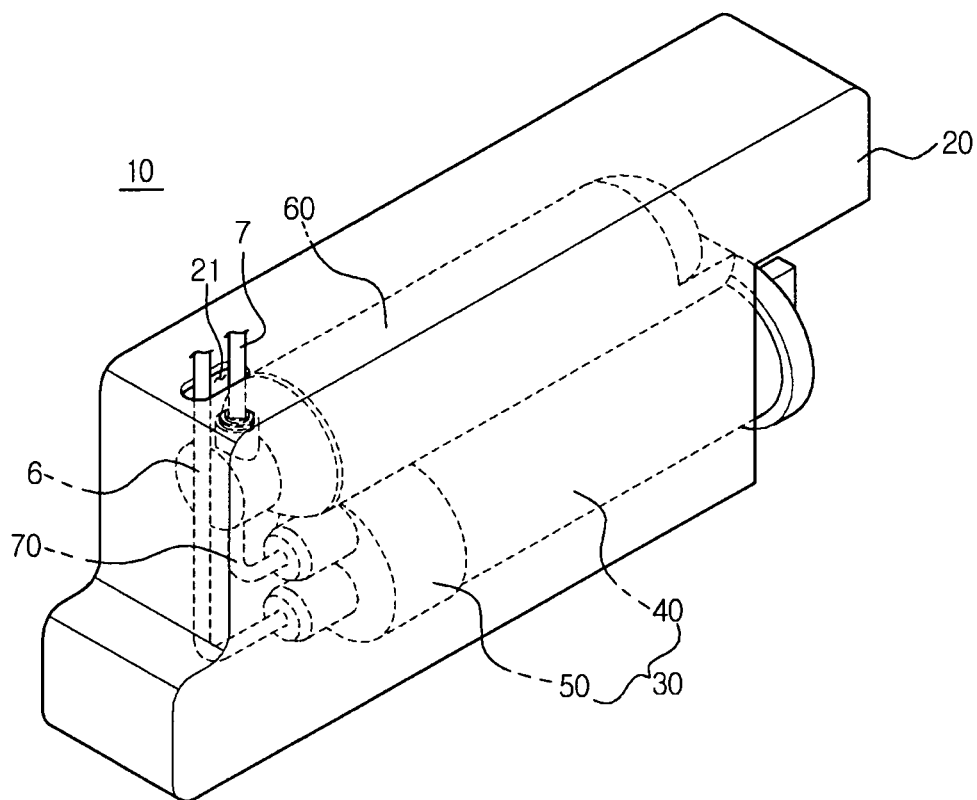




FIG. 3

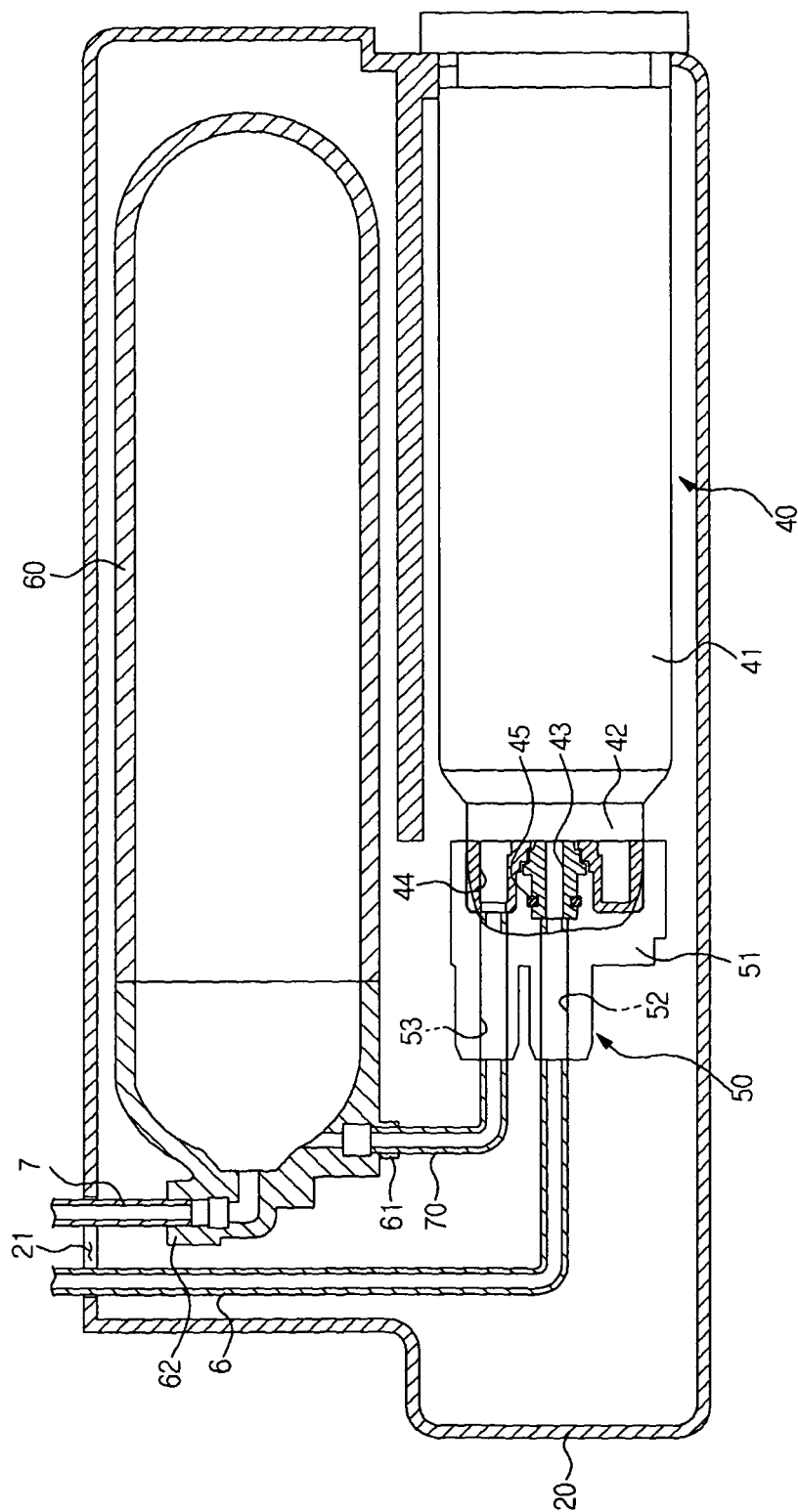




FIG. 4

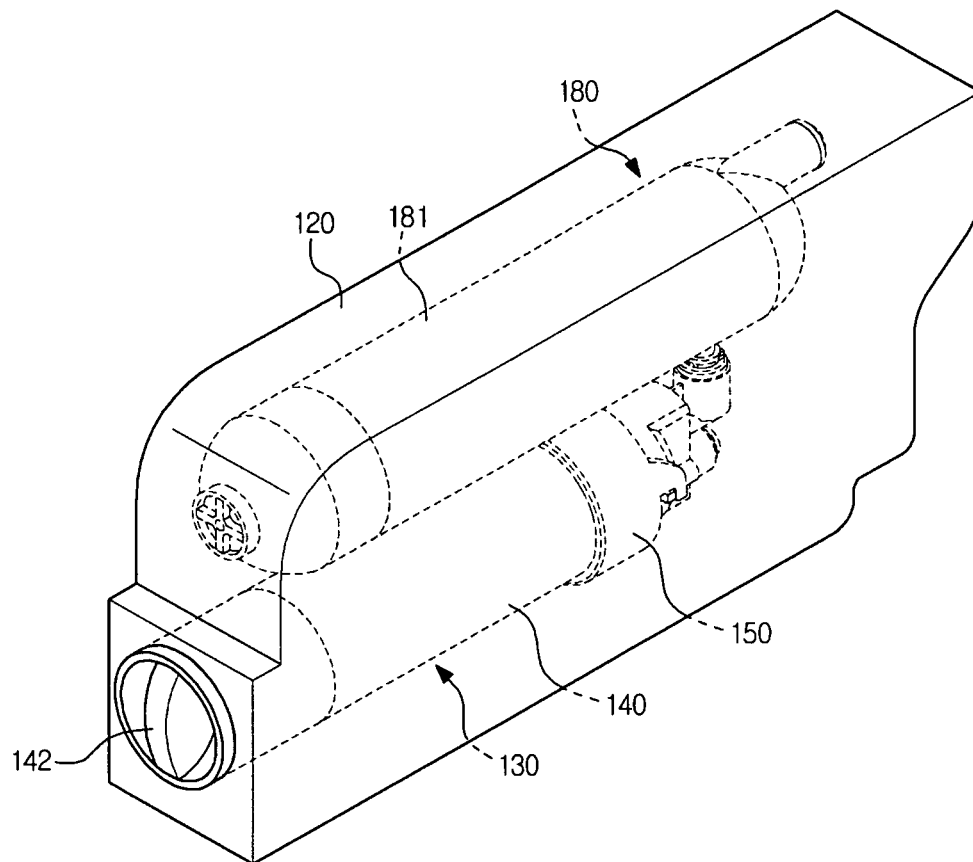




FIG. 5

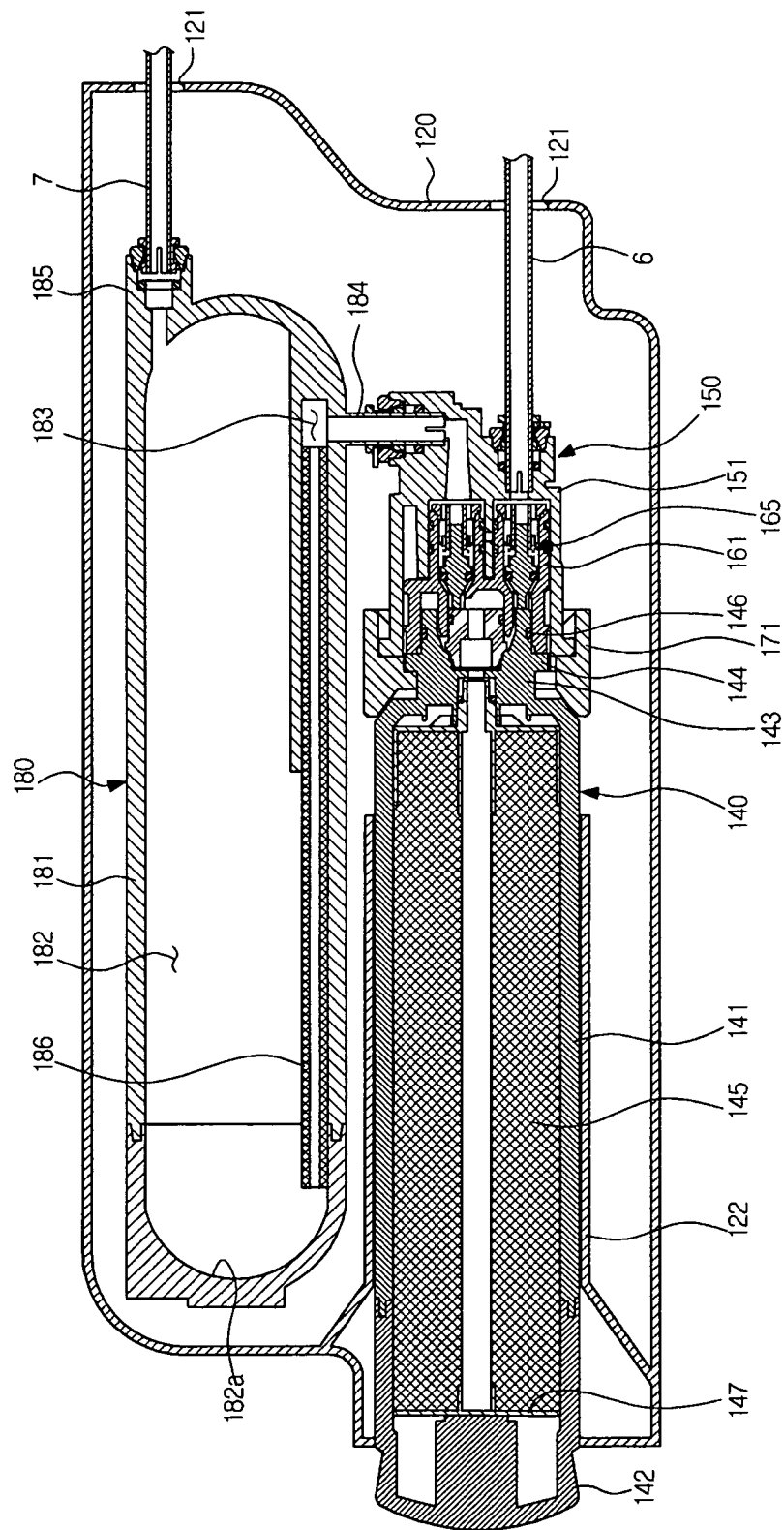




FIG. 6

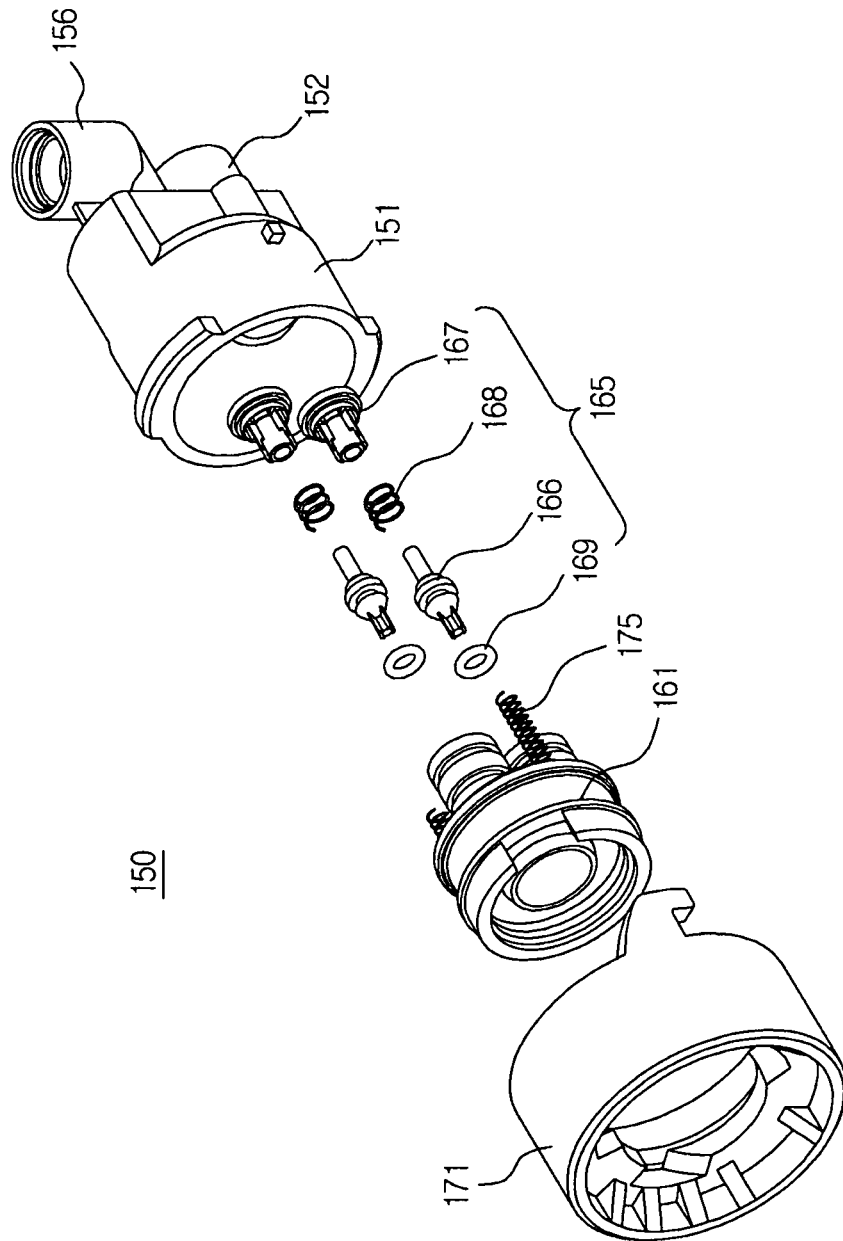




FIG. 7

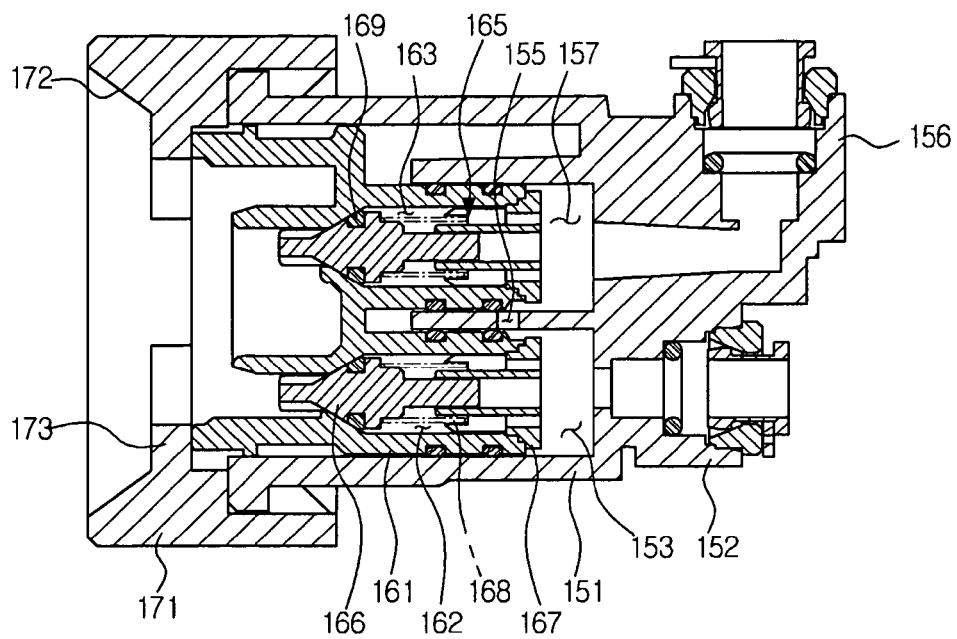




FIG. 8

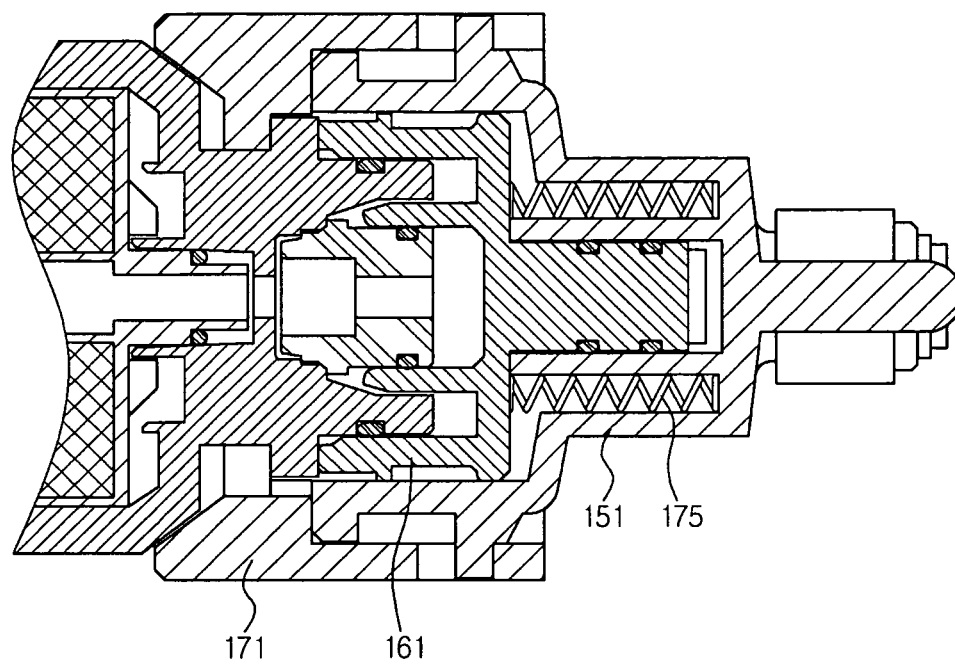




FIG. 9

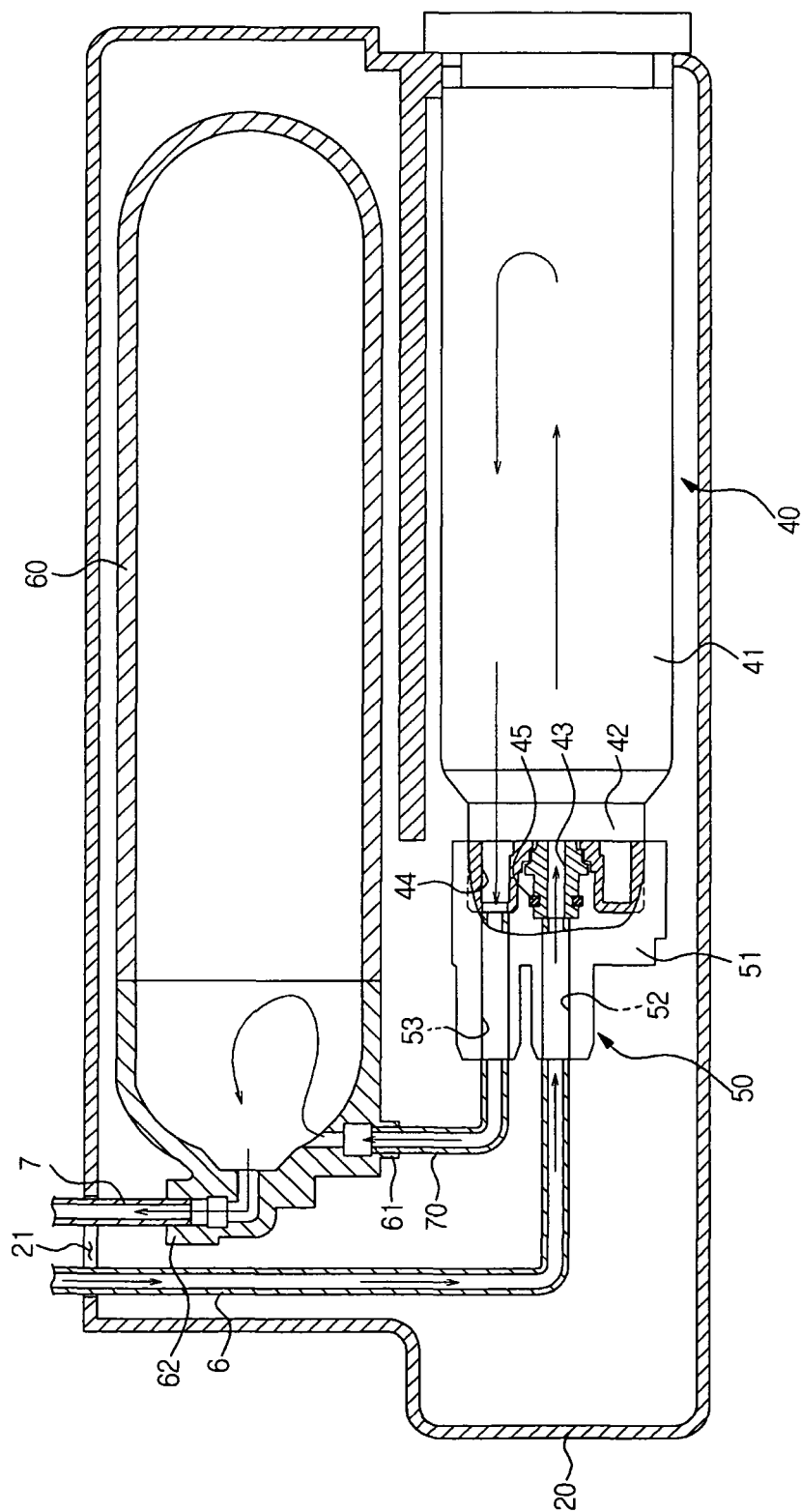
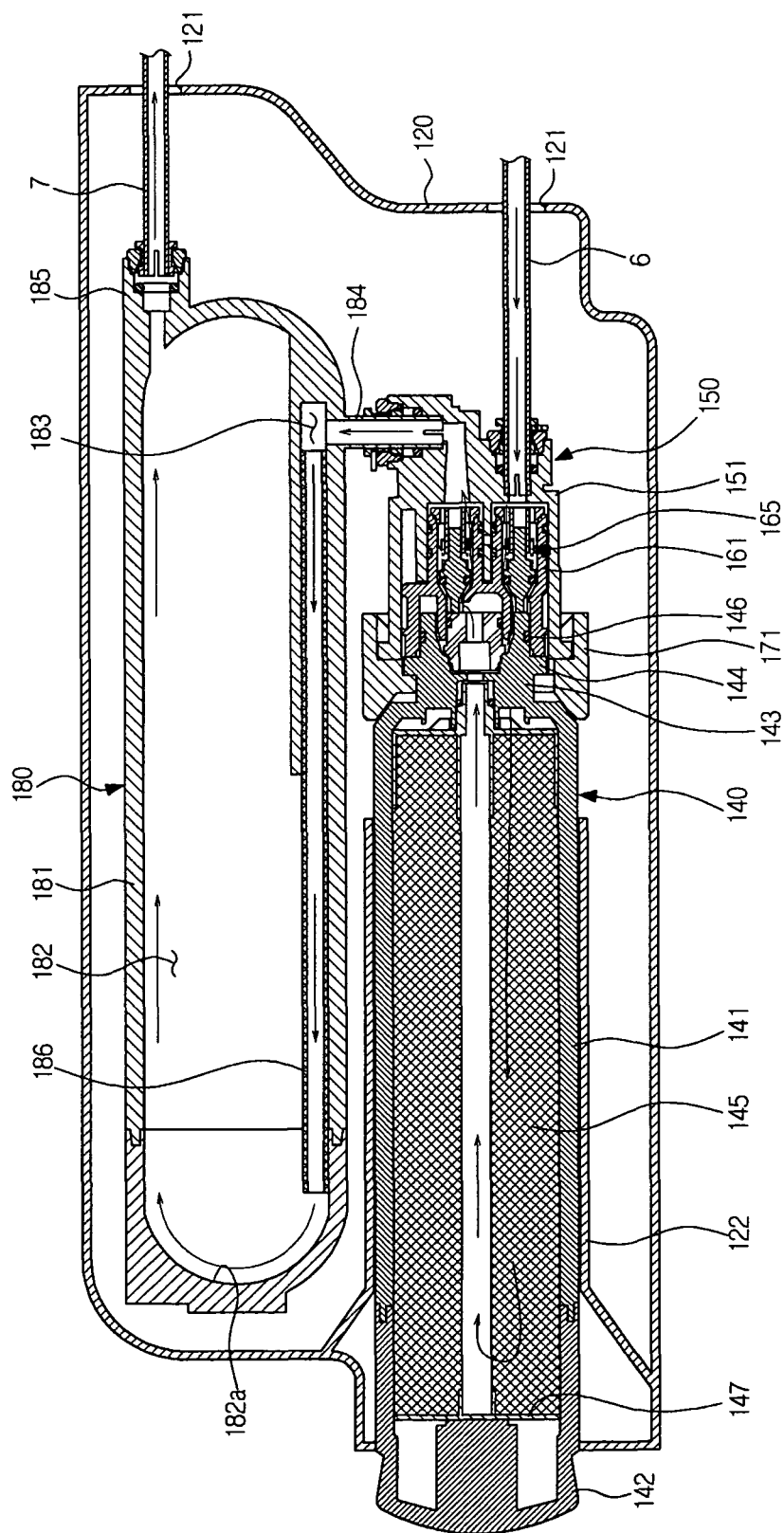








FIG. 11





1

## WATER FILTER DEVICE AND REFRIGERATOR HAVING THE SAME

### CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of Korean Patent Application Nos. 2009-1238 and 2009-72280, respectively filed on Jan. 7, 2009 and Aug. 6, 2009 in the Korean Intellectual Property Office, the disclosures of which are incorporated herein by reference.

### BACKGROUND

#### 1. Field

Embodiments of the present invention relate to a water filter device for purifying water supplied from an external water supply source, and a refrigerator including a storage tank unit to store water purified by the water filter device.

#### 2. Description of the Related Art

Recently-developed refrigerators have a tendency to accomplish desired purposes of appliances equipped therein by filtering tap water (raw water) using a water filter device, and thus obtaining clear water (purified water).

Such a refrigerator includes a water filter device provided with a water filter to purify water supplied from an external water supply source, and a storage tank to store the water purified by the water filter device.

Even in a state in which a door of the refrigerator is not opened, the water filter device may supply the purified water to a dispenser and an ice maker, in order to dispense water and ice desired by the user.

However, conventional refrigerators having the above-mentioned configuration have a difficulty in assembly operation because the water filter device and storage tank are separate from each other. For this reason, there is an increase in material costs and labor costs in the conventional refrigerators.

### SUMMARY

Therefore, it is an aspect of the present invention to provide a refrigerator including a water filter device and a storage tank, which are integrated into a single assembly.

Additional aspects will be set forth in part in the description which follows and, in part, will be apparent from the description, or may be learned by practice of the invention.

In accordance with one aspect, a refrigerator includes a cabinet defined therein with a storage chamber, and a water filter device installed in the storage chamber, to purify water supplied from an external water supply source, wherein the water filter device includes a filter unit to purify the water supplied from the water supply source, a storage tank unit to store the water purified through the filter unit, and a case to receive the filter unit and the storage tank unit.

The filter unit may include a water filter assembly, and a filter head assembly separably coupled to the water filter assembly.

The filter head assembly may include an inlet to allow the wafer from the water supply source to be introduced into the water filter assembly, and an outlet to allow the water purified through the water filter assembly to be discharged to the storage tank unit.

A supply tube connected to the water supply source may be connected to the inlet. A connecting tube connected to the storage tank unit may be connected to the outlet.

2

The refrigerator may further include an ice maker installed in the storage chamber, to make ice, and a dispenser to supply the water purified through the water filter device to an outside of the refrigerator.

5 A discharge tube may be connected to the storage tank unit, to discharge the water from the storage tank unit to the ice maker and the dispenser.

The case may be formed with a through hole to guide the supply tube and the discharge tube.

10 In accordance with another aspect, a water filter device includes a filter unit to receive water from an external water supply source and to purify the received water, a storage tank unit to store the water purified through the filter unit, and a case to receive the filter unit and the storage tank unit.

15 The filter unit may include a water filter assembly, and a filter head assembly separably coupled to the water filter assembly.

A connecting tube may be connected between the filter head assembly and the storage tank unit, to introduce the water purified through the water filter unit to the storage tank unit.

20 The filter head assembly may include a first inlet and a first inlet passage, to guide the wafer from the water supply source to be introduced into the water filter assembly, and a first outlet and a first outlet passage, to guide the water purified through the water filter assembly to be discharged to the storage tank unit.

25 A supply tube connected to the water supply source may be connected to the first inlet. A second inlet passage formed at the storage tank unit may be connected to the first outlet.

30 The storage tank unit may include a storage tank, and an inlet pipe inserted into the storage tank, to guide the water purified through the filter unit to be stored in the storage tank.

35 The storage tank unit may include a storage tank, and an inlet pipe inserted into the storage tank, to guide the water purified through the filter unit to be stored in the storage tank.

The storage tank may include a second inlet passage connected to the first outlet of the filter head assembly and the inlet pipe at opposite ends of the second inlet passage, respectively, and a second outlet to discharge the water stored in the storage tank.

40 The refrigerator may further include an ice maker installed in the storage chamber, to make ice, and a dispenser to supply the water purified through the water filter device to an outside of the water filter device. A discharge tube may be connected to the second outlet of the storage tank, to discharge the water from the storage tank to the ice maker and the dispenser.

45 The storage tank may be divided into an insertion space, into which the inlet pipe is inserted, and a storage space, in which water introduced through the inlet pipe is stored. The storage space may communicate with the insertion space at a side opposite to the second outlet.

50 The storage tank has an inner surface rounded at one side thereof to disperse a pressure of the water introduced into the storage space through the inlet pipe.

55 The filter assembly may include a first body, and a second body received in the first body such that the second body is movable within the first body by a pressure of water introduced through the inlet passage or when the water filter assembly is coupled or separated. An elastic member may be arranged between the first body and the second body, to move the second body within the first body when the pressure of the water introduced through the inlet passage is low.

60 In accordance with another aspect, a refrigerator includes a cabinet defined therein with a storage chamber, and a water filter device installed in the storage chamber, to purify water supplied from an external water supply source, wherein the



3

water filter device includes a filter unit to purify the water supplied from the water supply source, a storage tank unit to store the water purified through the filter unit, and a case to receive the filter unit and the storage tank unit, wherein the storage tank unit includes a storage tank, and an inlet pipe inserted into the storage tank, to guide the water purified through the filter unit to be stored in the storage tank.

In accordance with another aspect, a water filter device includes a filter unit to receive water from an external water supply source and to purify the received water, a storage tank unit to store the water purified through the filter unit, and a case to receive the filter unit and the storage tank unit, wherein the storage tank unit includes a storage tank, and an inlet pipe inserted into the storage tank, to guide the water purified through the filter unit to be stored in the storage tank.

### BRIEF DESCRIPTION OF THE DRAWINGS

These and/or other aspects of the invention will become apparent and more readily appreciated from the following description of the embodiments, taken in conjunction with the accompanying drawings of which:

FIG. 1 is a perspective view illustrating a refrigerator according to an exemplary embodiment;

FIG. 2 is a perspective view illustrating a water filter device according to an exemplary embodiment;

FIG. 3 is a sectional view illustrating the water filter device shown in FIG. 2;

FIG. 4 is a perspective view illustrating a water filter device according to another exemplary embodiment;

FIG. 5 is a sectional view illustrating the water filter device shown in FIG. 4;

FIG. 6 is an exploded perspective view illustrating the water filter device of FIG. 5;

FIG. 7 is an enlarged sectional view illustrating a filter head assembly included in the water filter device of FIG. 5;

FIG. 8 is an enlarged sectional view illustrating the water filter device of FIG. 5 in a 90°-rotated state; and

FIGS. 9 to 11 are sectional views to explain flows of water in the water filter devices respectively shown in FIGS. 3 and 5.

### DETAILED DESCRIPTION

Reference will now be made in detail to the embodiments, examples of which are illustrated in the accompanying drawings, wherein like reference numerals refer to the like elements throughout. The embodiments are described below to explain the present invention by referring to the figures.

As shown in FIG. 1, the refrigerator includes a cabinet 1 to define an outer appearance of the refrigerator. A storage chamber (not shown), in which food may be stored, is defined in the interior of the cabinet 1. The storage chamber is partitioned into a refrigerating compartment and a freezing compartment by a barrier wall (not shown).

Respective heat exchangers (not shown) and respective blowing fans (not shown) are installed at the rear of the refrigerating and freezing compartments, to independently generate cold air and to independently supply the cold air to the refrigerating and freezing compartments. A machinery chamber (not shown) is defined at a rear and lower portion of the cabinet 1, to install a compressor (not shown) and a condenser (not shown) therein. Using the compressor and condenser, a refrigerant is compressed and then condensed. The condensed refrigerant is sent to the heat exchangers.

Doors 2 are installed at front sides of the compartments of the storage chamber, respectively, to selectively open or close

4

the compartments. A dispenser 4 is provided at a selected one of the doors 2, for example, the door 2 of the freezing compartment, to provide water and ice desired by the user even in a closed state of the door 2.

Also installed in the storage chamber are an ice maker 3 to receive water and to make ice from the received water, and a water filter device 10 to purify water, to store the purified water, and to supply the stored water to the dispenser 4 and ice maker 3. To this end, the refrigerator is also provided with a supply tube 6 to supply water from an external water supply source 5 to the water filter device 10, and a discharge tube 7 to supply water purified by the water filter device 10 to the ice maker 3 and dispenser 4.

As shown in FIGS. 2 and 3, the water filter device 10 includes a case 20 installed in the storage chamber. The case 20 is defined with a space to receive a filter unit 30 to purify water supplied from the external water supply source 5 via the supply tube 6, and a water storage tank unit 60 to store the water purified by the filter unit 30.

The case 20 is formed with a through hole 21 to guide the supply tube 6 and discharge tube 7 to an inlet 52 of a filter head assembly 50, which will be described later, and an outlet 62 of the storage tank unit 60, respectively.

The filter unit 30 includes a water filter assembly 40 separably received in the case 20. The filter head assembly 50 is also included in the filter unit 30. The filter head assembly 50 is separably coupled to the water filter assembly 40.

The water filter assembly 40 includes a filter case 41 to receive a filter (not shown), and a coupler 42 provided at one side of the filter case 41. The filter head assembly 50 is coupled to the coupler 42.

A filter inlet 43 is formed through the coupler 42, to allow the filter head assembly 50 to receive external water there-through. A filter outlet 44 is also formed through the coupler 42, to allow the filter head assembly 50 to discharge water purified after being introduced into the water filter assembly 40 through the filter inlet 43.

A sealing member 45 may be fitted around an outer peripheral surface of the coupler 42, to prevent water discharged through the filter outlet 44 from leaking to the outside.

The filter head assembly 50 includes a body 51 having an inlet 52, through which water from the external water supply source 5 is introduced, and an outlet 53, through which the water introduced through the inlet 52 is discharged in a purified state. Although not shown, the body 51 may be provided with a core (not shown) installed in the body 51 such that the core is extendable or retractable, and an elastic member (not shown) to elastically support the core.

The inlet 52 is connected with the supply tube 6, to receive water from the water supply source 5. A connecting tube 70 is also connected between the filter head assembly 50 and the storage tank unit 60, to discharge water purified by the water filter assembly 40 to the storage tank unit 60. The outlet 53 of the filter head assembly 50 is connected to the connecting tube 70.

As described above, the storage tank unit 60 is received in the case 20. The storage tank unit 60 includes a storage tank inlet 61 connected to the connecting tube 70, and a storage tank outlet 62 connected to the discharge tube 7, which supplies water introduced through the storage tank inlet 61 to the ice maker 3 and dispenser 4.

Meanwhile, FIGS. 4 to 8 are views illustrating a water filter device according to another exemplary embodiment. As shown in FIGS. 4 and 5, the water filter device 10 includes a case 120 installed in the storage chamber, as in the previous embodiment. Although not shown, the water filter device 10



5

may be received in a recess formed at one side surface of a storage container **19** arranged adjacent to one side wall of the refrigerating compartment.

The case **120** is defined with a space to receive a filter unit **130** to purify water supplied from the external water supply source **5** via the supply tube **6**, and a water storage tank unit **180** to store the water purified by the filter unit **130**.

The case **120** is formed with through holes **121** to guide the supply tube **6** and discharge tube **7** to a first inlet **152** of a filter head assembly **150**, which will be described later, and a second outlet **185** of the storage tank unit **180**, respectively.

The filter unit **130** includes a water filter assembly **140** separably received in the case **120**. The filter head assembly **150** is also included in the filter unit **130**. The filter head assembly **150** is separably coupled to the water filter assembly **140**.

As in the previous embodiment, the water filter assembly **140** includes a filter case **141**, and a filter **145** received in the filter case **141**.

The filter case **141** has a cylindrical structure open at one end thereof. A handle **142** is coupled to one end of the filter case **141**, namely, the open end, such that the handle **142** closes the open end of the filter case **141**.

A coupler **143** is provided at the other end of the filter case **141**. The coupler **143** is fitted in the filter head assembly **150**. At an outer peripheral surface of the coupler **143**, coupling protrusions **144** are provided to couple the coupler **143** with the filter head assembly **150**. A first sealing member **146** is also provided at the outer peripheral surface of the coupler **143**, to prevent water introduced into or discharged from the filter case **141** from leaking to the outside.

The filter **145** is received in the filter case **141** through the open end of the filter case **141** in a state in which opposite ends of the filter **145** are supported by caps **147**, respectively.

As shown in FIGS. **6** and **7**, the filter head assembly **150** includes a first body **151**, a second body **161** received in the first body **151** such that the second body **161** is extendable or retractable within the first body **151**, and a bracket **171** to support one-side ends of the first and second bodies **151** and **161**.

The first body **151** is provided with a first inlet **152** and a first inlet passage **153**, through which water from the water supply source **5** is introduced. The first body **151** is also provided with a first outlet **156** and a first outlet passage **157**, through which water purified by the water filter assembly **140** is discharged to the storage tank unit **180**. A bypass passage **155**, which communicates the first inlet passage **153** and first outlet passage **157**, is also provided at the first body **151**.

As described above, the second body **161** is received in the first body **151** such that the second body **161** is extendable or retractable within the first body **151**. The second body **161** is formed with a first communicating passage **162** to communicate the first inlet passage **153** and water filter assembly **140**, and a second communicating passage **163** to communicate the first outlet passage **157** and water filter assembly **140**.

Valve units **165** are provided at each of the communicating passages **162** and **163**. The valve units **165** function to open or close the first inlet passage **153** and first communicating passage **162**, and the first outlet passage **157** and second communicating passage **163**, respectively.

Each valve unit **165** includes a valve stem **166**, a support member **167** to support the valve stem **166**, a first elastic member **168** to elastically support the valve stem **166** between the valve stem **166** and the support member **167**, and a second sealing member **169** arranged around an outer peripheral surface of the valve stem **166**. The first elastic

6

member **168** elastically supports the valve stem **166** when the water filter assembly **140** is mounted to or separated from the filter head assembly **150**.

As described above, the bracket **171** supports one-side ends of the first and second bodies **151** and **161**. A socket portion **172** is provided at each of the bracket **171** and second body **161**. The coupler **143** of the water filter assembly **140** is fitted in the socket portion **172**. Engagement protrusions **173** are provided at an inner peripheral surface of the socket portion **172**. When the coupler **143** is rotated 90° after being fitted into the socket portion **172**, the coupling protrusions **144** of the coupler **143** are engaged with the engagement protrusions **173**, so that the coupler **143** is coupled to the socket portion **172**.

In accordance with the above-described configuration, the water filter assembly **140** is mounted to the filter head assembly **150** when the handle **142** is rotated 90° under the condition in which the water filter assembly **140** is fitted in a filter receiving portion **122** of the case **120**, such that the coupling protrusions **144** of the water filter assembly **140** are engaged with the engagement protrusions **173** of the filter head assembly **150**. When it is desired to replace the water filter assembly **140** with a new one, the water filter assembly **140** may be separated from the case **120** as the handle **142** is rotated in an opposite direction, and then pulled.

Although the water filter assembly **140** is separably coupled to the filter head assembly **150**, and the coupling is achieved by the coupling protrusions **144** and engagement protrusions **173** in this embodiment, this configuration is only an illustrative example. The coupling may be achieved using other known configurations such as a thread coupling structure, a latch structure, or a hook structure.

In accordance with this embodiment, a second elastic member **175** is arranged between the first body **151** and the second body **161**, as shown in FIGS. **5** and **8**. When the pressure of water supplied to the water filter device **10** is low, the valve unit **165** may not operate due to the low water pressure. In this case, the second elastic member **175** functions to prevent such non-operation of the valve unit **165** caused by the low water pressure.

Again referring to FIG. **5**, the storage tank unit **180** includes a storage tank **181** to store water purified by the filter unit **130**, and an inlet pipe **186** inserted into the storage tank **181**.

The storage tank **181** includes a second inlet passage **184** connected to the first outlet **156** formed at the first body **151** of the filter head assembly **150**, and a second outlet **185**, to which the discharge tube **7** to supply purified water to the ice maker **3** and dispenser **4** is connected. The second inlet passage **184** is provided in the form of a pipe at a bottom side of the storage tank **181** in the rear of the storage tank **181**. Accordingly, the second inlet passage **184** is connected to the first outlet **156** in a fitting manner. The second outlet **185** is provided at the rear side of the storage tank **181**.

The first outlet **156** of the filter head assembly **150** is arranged such that it is directly connected to the second inlet passage **184** of the storage tank unit **180**, in order to reduce the length of the water supply line in this embodiment of the invention. Of course, the first outlet **156** may be indirectly connected to the second inlet passage **184** via a water supply valve. In this case, purified water discharged from the first outlet **156** of the filter head assembly **150** is introduced into the water supply valve, and then supplied to the storage tank unit **180** after the water supply valve controls supply amount thereof.

The storage tank **181** is divided into a storage space **182**, in which water purified by the filter unit **130** is stored, and an



insertion space **183**, into which the inlet pipe **186** is inserted. The insertion space **183** communicates, at one end thereof, with the inlet passage **184**, while communicating, at the other end thereof, with the storage space **182**. That is, water discharged from the filter unit **130** is introduced into the second inlet passage **184**, and is then directed to a front portion of the storage space **182** opposite to the second outlet **185** via the inlet pipe **186**.

In this embodiment, accordingly, water supplied to the storage tank **181** via the inlet pipe **186** is stored in the storage tank **181**, starting from a front side **182a** of the storage space **182**. As a result, through the outlet **85** opposite to the front side **182a** of the storage space **182**, water already stored in the storage tank **181** in the vicinity of the outlet **85** and cooled by cold air supplied to the storage chamber is discharged such that it is supplied to the ice maker **3** and dispenser **4**.

The front side **182a** of the storage space **182** has a round shape in order to disperse the pressure of water introduced into the storage space **182** via the inlet pipe **186**, and thus to prevent the storage tank **181** from being damaged due to the water pressure.

Hereinafter, a procedure of supplying water from the external water supply source to the ice maker and dispenser in accordance with the embodiment illustrated in FIG. **3** will be described, with reference to FIG. **9**.

Water supplied from the external water supply source **5** is first introduced into the filter unit **30** via the supply tube **6**. In this case, the water supplied from the external water supply source **5** may be introduced into the water filter assembly **40** because the water supply tube **6** is in a state of being connected to the inlet **52** of the filter head assembly **50**.

The water introduced into the water filter assembly **40** is purified by the water filter assembly **40** and then discharged through the outlet **53** of the filter head assembly **50**. The water discharged through the outlet **53** is introduced into the storage tank unit **60** via the connecting tube **70**.

The water introduced into the storage tank unit **60** is stored in the storage tank unit **60**, and then flows through the discharge tube **7**. The water flowing through the discharge tube **7** is fed to the ice maker **3** and dispenser **4**.

Now, a procedure of supplying water from the external water supply source to the ice maker and dispenser in a state in which the water filter assembly is separated from the filter head assembly, in accordance with the embodiment illustrated in FIG. **5**, will be described, with reference to FIG. **10**.

Water supplied from the external water supply source **5** is first introduced into the first inlet passage **153** of the filter head assembly via the supply tube **6**, and then discharged through the first outlet passage **157** after passing through the bypass passage **155**.

In this case, as the water from the external water supply source **5** is introduced into the first inlet passage **153**, the second body **161** is moved in a left direction due to the pressure of the introduced water. As a result, the bypass passage **155** is exposed or opened, thereby communicating the first inlet passage **153** and first outlet passage **157**. Accordingly, the water flows from the first inlet passage **153** to the first outlet passage **157**. During this procedure, the valve stem **166** of the valve unit **165** is always urged toward the water filter assembly **140**, thereby closing the first and second communicating passages **162** and **163**.

The water discharged from the outlet passage **157** of the filter head assembly **150** is introduced into the storage tank **181**. The water introduced into the storage tank unit **181** is stored in the storage tank unit **181**, and then flows through the discharge tube **7**. The water flowing through the discharge tube **7** is fed to the ice maker **3** and dispenser **4**.

In the embodiment illustrated in FIG. **5**, a procedure of supplying water from the external water supply source to the ice maker and dispenser will also be described, with reference to FIG. **11**.

Water supplied from the external water supply source **5** is first introduced into the filter unit **130** via the supply tube **6**. In this case, the water supplied from the external water supply source **5** may be introduced into the water filter assembly **140** via the first inlet passage **153** and first communicating passage **162** because the water supply tube **6** is in a state of being connected to the first inlet **152** of the filter head assembly **150**.

The water introduced into the water filter assembly **140** is purified by the water filter assembly **140**, and then discharged through the first outlet **156** of the filter head assembly **150** after passing through the second communicating passage **163** and first outlet passage **157**.

The water discharged through the first outlet **156** of the filter head assembly **150** is introduced into the storage space **182** of the storage tank **181** via the second inlet passage **184** and inlet pipe **186** of the storage tank unit **180**. In this case, the water introduced into the storage space **182** via the inlet pipe **186** is directed to the round front side of the storage space **182**. Accordingly, it may be possible to prevent the storage tank **181** from being damaged due to the pressure of the supplied water.

The water introduced into the storage tank **181** is stored in the storage tank **181**, and then flows through the discharge tube **7**. The water flowing through the discharge tube **7** is fed to the ice maker **3** and dispenser **4**.

In this case, water supplied to the storage tank **181** is stored in the storage tank **181**, starting from a front side **182a** of the storage space **182**, by virtue of the inlet pipe **186**. As a result, through the outlet **85** opposite to the front side **182a** of the storage space **182**, water already stored in the storage tank **181** in the vicinity of the outlet **85** and cooled by cold air supplied to the storage chamber is discharged.

In each of the refrigerators according to the above-described embodiments, water supplied from the external water supply source **5** is supplied to the ice maker **3** and dispenser **4** after being purified by the water filter device **10**, which includes the filter unit **30** or **130** and the storage tank unit **60** or **180** are held in an integrated state in the case **20** or **120**.

Accordingly, the water filter device **10** may achieve an improvement in assembleability and a reduction in material costs and labor costs in that the filter unit **30** or **130** and the storage tank unit **60** or **180** are held in the case **20** or **120**, as compared to the conventional case in which the storage tank unit is separate from the filter unit.

In the refrigerator according to one of the above-described embodiments, it may be possible to supply a water portion, cooled by cold air, of the water stored in the storage tank **181**, earlier than the remaining water portion, because water is supplied to the storage tank **181** through the inlet pipe **186**.

In the refrigerator according to each of the above-described embodiments, it may be possible to prevent the storage tank **181** from being damaged due to the pressure of water supplied to the storage tank **181** through the inlet pipe **186**, because the front side of the storage space **182** has a round shape.

In the refrigerator according to one of the above-described embodiments, even when the pressure of water supplied to the water filter device is low, the second body **161** of the filter head assembly **150** may move within the first body **151** because the filter head assembly **150** includes the second elastic member **175**.

As apparent from the above description, the refrigerator described above achieves an enhancement in assembleability and a reduction in labor costs and manufacturing costs as it



9

includes a water filter device, in which a filter unit and a storage tank unit are received in a case.

Although a few embodiments have been shown and described, it would be appreciated by those skilled in the art that changes may be made in these embodiments without departing from the principles and spirit of the invention, the scope of which is defined in the claims and their equivalents.

What is claimed is:

1. A refrigerator comprising:

a cabinet to define an outer appearance of the refrigerator and having a storage chamber therein; and

a water filter device installed in the storage chamber, to purify water supplied from an external water supply source,

wherein the water filter device comprises

a filter unit to purify the water supplied from the water supply source,

a storage tank unit to store the water purified through the filter unit, and

an enclosing case providing one-space to accommodate the filter unit and the storage tank unit,

wherein the enclosing case mounts in the storage chamber and covers all external surfaces of the storage tank.

2. The refrigerator according to claim 1, wherein the filter unit further comprises:

a water filter assembly; and

a filter head assembly separably coupled to the water filter assembly.

3. The refrigerator according to claim 2, wherein the filter head assembly comprises:

an inlet to allow the water from the water supply source to be introduced into the water filter assembly; and

an outlet to allow the water purified through the water filter assembly to be discharged to the storage tank unit.

4. The refrigerator according to claim 3, wherein:

a supply tube connected to the water supply source is connected to the inlet; and

a connecting tube connected to the storage tank unit is connected to the outlet.

5. The refrigerator according to claim 4, further comprising:

an ice maker to make ice installed in the storage chamber; and

a dispenser to supply the water purified through the water filter device to an outside of the refrigerator.

6. The refrigerator according to claim 5, wherein a discharge tube is connected to the storage tank unit, to discharge the water from the storage tank unit to the ice maker and the dispenser.

7. The refrigerator according to claim 6, wherein the case is formed with a through hole to guide the supply tube and the discharge tube.

8. The refrigerator according to claim 2, wherein the filter head assembly comprises a first inlet and a first inlet passage, to guide the water from the water supply source to be introduced into the water filter assembly, and a first outlet and a first outlet passage, to guide the water purified through the water filter assembly to be discharged to the storage tank unit.

9. The refrigerator according to claim 8, wherein:

a supply tube connected to the water supply source is connected to the first inlet; and

a second inlet passage formed at the storage tank unit is connected to the first outlet.

10. The refrigerator according to claim 1, wherein the storage tank unit comprises a storage tank, and an inlet pipe inserted into the storage tank, to guide the water purified through the filter unit to be stored in the storage tank.

10

11. The refrigerator according to claim 9, wherein:

the storage tank unit comprises a storage tank, and an inlet pipe inserted into the storage tank, to guide the water purified through the filter unit to be stored in the storage tank; and

the storage tank comprises a second inlet passage connected to the first outlet of the filter head assembly and the inlet pipe at opposite ends of the second inlet passage, respectively, and a second outlet to discharge the water stored in the storage tank.

12. The refrigerator according to claim 11, further comprising:

an ice maker to make ice installed in the storage chamber; and

a dispenser to supply the water purified through the water filter device to an outside of the water filter device, wherein a discharge tube is connected to the second outlet of the storage tank, to discharge the water from the storage tank to the ice maker and the dispenser.

13. The refrigerator according to claim 11, wherein:

the storage tank is divided into an insertion space, into which the inlet pipe is inserted, and a storage space, in which water introduced through the inlet pipe is stored; and

the storage space communicates with the insertion space at a side opposite to the second outlet.

14. The refrigerator according to claim 13, wherein the storage tank has an inner surface rounded at one side thereof to disperse a pressure of the water introduced into the storage space through the inlet pipe.

15. The refrigerator according to claim 8, wherein:

the filter assembly comprises a first body, and a second body received in the first body such that the second body is movable within the first body by a pressure of water introduced through the inlet passage or when the water filter assembly is coupled or separated; and

an elastic member is arranged between the first body and the second body, to move the second body within the first body when the pressure of the water introduced through the inlet passage is low.

16. A refrigerator comprising:

a cabinet to define an outer appearance of the refrigerator and having a storage chamber therein; and

a water filter device installed in the storage chamber, to purify water supplied from an external water supply source,

wherein the water filter device comprises a filter unit to purify the water supplied from the water supply source, a storage tank unit to store the water purified through the filter unit, and an enclosing case providing one-space to accommodate the filter unit and the storage tank unit and covers all external surfaces of the storage tank, and

the storage tank unit comprises a storage tank, and an inlet pipe inserted into the storage tank, to guide the water purified through the filter unit to be stored in the storage tank,

wherein the enclosing case mounts in the storage chamber.

17. The refrigerator according to claim 16, wherein:

the filter unit comprises a water filter assembly, and a filter head assembly separably coupled to the water filter assembly; and

the inlet pipe of the storage tank is connected with the filter head assembly.

18. The refrigerator according to claim 17, wherein the storage tank comprises an inlet passage connected at opposite



**11**

ends thereof to the filter head assembly and the inlet pipe, respectively, and an outlet to allow the water stored in the storage tank to be discharged.

**19.** The refrigerator according to claim **16**, wherein the storage tank has an inner surface rounded at one side thereof 5 to disperse a pressure of the water introduced into the storage space through the inlet pipe.

\* \* \* \* \*

**12**